

LANA BLEND

SOLID-MELANGE-MOULINÉ

AUTUMN WINTER 2021-2022

# LANA-BLEND

**YARN COUNT** Nm 2/28 Nm 2/36 Nm 2/48 Nm 2/60  
50% PURE MERINO WOOL 50% LOW PILLING ACRYLIC



## KNITTING

YARN COUNT	GAUGE	NUMBER OF ENDS
Nm 2/28	12 GG	1
	9 GG	2
Nm 2/36	14 GG	1
	9 GG	2

YARN COUNT	GAUGE	NUMBER OF ENDS
Nm 2/48	14 or 16 GG	1
	12 GG	2
Nm 2/60	16 or 18 GG	1
	14 GG	2

## FINISHING (STEAM ONLY OR WET FINISHING)

### STEAM FINISHING (FOR A CLEANER SMOOTH FEEL)

USING A STEAMING TABLE, BLOW COPIOUS AMOUNTS OF STEAM THROUGH THE GARMENT, BEFORE VACUUMING.

### WET FINISHING (FOR A SOFTER BULKIER FEEL)

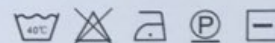
ONLY BY QUICK WET-FINISHING WITHOUT ANY SOFTENER & DETERGENT AND A NORMAL PRESSING WITH STEAM, YOU WILL GET AN EXCELLENT PERFORMANCE. TO ENHANCE SOFTNESS AND BULKINESS OF THE YARN, IT IS RECOMMENDED TO CARRY OUT A WET FINISHING TREATMENT AT A TEMPERATURE BELOW 35°C. WITH THE CATIONIC SOFTENER IN THE RATION OF ABOUT 2% OF THE GARMENTS' WEIGHT FOR 3-5 MINUTES (INSIDE OUT PLEASE). AFTER THAT, CENTRIFUGING AND TUMBLER DRYING AT A TEMPERATURE BELOW 80°C (AVOID OVER-DRYING). AT LAST, IRONING WITH STEAM.

## NOTE

IT IS RECOMMENDED THAT YOU CONSULT WITH YOUR TEXTILE CHEMICAL SUPPLIER FOR ADVICE ON THE SELECTION OF THE BEST DETERGENTS AND SOFTENERS FOR THE WET FINISHING OF WOOL AND WOOL CONTAINING KNITTED GARMENTS.

## COLOUR FASTNESS

IN ACCORDANCE WITH WOOLMARK "MACHINE WASHABLE" STANDARDS. FOR THE PRODUCTION OF STRIPED OR PATTERNED GARMENTS WITH CONTRASTING COLOURS, IT IS RECOMMENDED TO NOTIFY US OF YOUR SPECIFIC COLOUR FASTNESS REQUIREMENTS BEFOREHAND. ANY SPECIAL REQUESTS MUST BE SPECIFIED AT THE TIME OF ORDERING.



# LANA-BLEND

**支数:** Nm 2/28 Nm 2/36 Nm 2/48 Nm 2/60  
**原料:** 50%美丽诺羊毛 50%抗起球腈纶



纱线支数	针距	进线根数
Nm 2/28	12 GG	1
	9 GG	2
Nm 2/36	14 GG	1
	9 GG	2

纱线支数	针距	进线根数
Nm 2/48	14 or 16 GG	1
	12 GG	2
Nm 2/60	16 or 18 GG	1
	14 GG	2

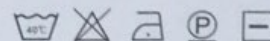
## 后整理 (干整理或湿整理)

**干整理 (布面干净、纹路清晰):** 将衣物平铺在烫台, 使用大量蒸汽熨烫后吸风抽湿定型。

**湿整理 (柔软蓬松):** 清水落水后蒸汽熨烫就会得到非常好的外观。为了增加织物的柔软度和蓬松度, 建议在低于35°C的温水中, 加入织物重量2%左右的阳离子柔软剂, 将织物翻过来处理3-5分钟。脱水后在低于80°C的温度下烘干, 避免将织物烘得过分干燥。烘干后使用大量蒸汽熨烫。

**注解:** 建议向您的化学品商询问最适用于羊毛和含羊毛衣物的化学助剂和柔软剂。

**色牢度:** 请参考 WOOLMARK 的“可机洗”标准, 对于生产具有强烈对比度的夹条衣物, 请事先告知色牢度要求, 请在下单前注明特殊要求。





A



▲ 51001A

B



▲ 201730A

C



181643A



51002A



161592A



201731A



131446A



211781A



151511A



181637A



181638A



201739A



211785A



141489A



201740A

*Solid Colours 2021/22*

D



211815A

E



211794A

F



201756A



211816A



191725A



191723A



181673A



181669A



191722A



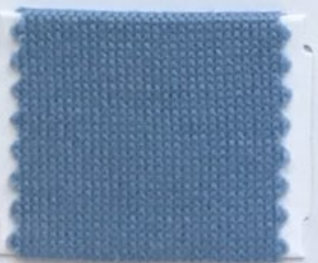
▲ 201737A



141480A



201768A



191691A



191724A



161586A



*Solid Colours 2021/22*

G



211811A

H



131433A

I



201760A



▲ 51046A



81089A



181657A



▲ 51047A



211807A



191703A



▲ 81018A



191731A



131429A



▲ 181018A



191715A



81096A

J



▲ 201748A

K



191709A

L



201770A



161560A



211804A



191710A



191708A



201772A



211808A



191730A



181681A



191711A



211788A



201774A



201771A



M



200229

N



130145

O



190224



200228



▲ 200230



70007



▲ 100115



190225



210233



190226



70010



200231



190227



▲ 80009



210234

*Melange Colours 2021/22*

P



100109

Q



190223

R



190211



210235



190206



180199



210236



190214



100099



100076



190205



210238



210237



190215



200232



*Melange Colours 2021/22*

S



190208

T



190216

U



210239



190219



190217



100107



190220



100100



210240



190222



80018



150161



180194



190218



210241



V



210149

W



190128

X



190135



210150



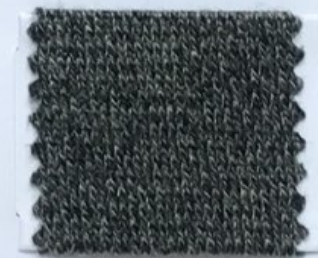
70040



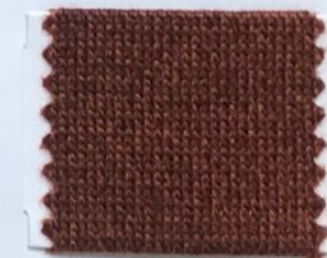
210154



210151



130103



210155



190134



210152



210156



200142



210153



210157



## SOLID INDEX

▲ 51001A A	141480A E	181657A I	191715A H	201739A C	211781A B
51002A A	141489A B	181669A E	191722A F	201740A C	211785A A
▲ 51046A G	151511A C	181673A D	191723A F	▲ 201748A J	211788A J
▲ 51047A G	161560A J	181681A K	191724A E	201756A F	211794A E
▲ 81018A G	161586A F	191691A D	191725A E	201760A I	211804A K
81089A H	161592A B	191703A I	191730A J	201768A F	211807A H
81096A I	▲ 181018A G	191708A J	191731A H	201770A L	211808A L
131429A I	181637A A	191709A K	▲ 201730A B	201771A L	211811A G
131433A H	181638A B	191710A L	201731A C	201772A K	211815A D
131446A A	181643A C	191711A L	▲ 201737A D	201774A K	211816A D

## MELANGE INDEX

70007 O	100109 P	190208 S	190220 S	200228 M	210235 P
70010 N	▲ 100115 M	190211 R	190222 S	200229 M	210236 P
▲ 80009 N	130145 N	190214 Q	190223 Q	▲ 200230 N	210237 P
80018 T	150161 U	190215 Q	190224 O	200231 O	210238 R
100076 P	180194 S	190216 T	190225 N	200232 R	210239 U
100099 R	180199 R	190217 T	190226 M	210233 O	210240 U
100100 T	190205 Q	190218 T	190227 M	210234 O	210241 U
100107 U	190206 Q	190219 S			

## MOULINE INDEX

70040 W	190134 V	210149 V	210152 W	210154 X	210156 X
130103 W	190135 X	210150 V	210153 W	210155 X	210157 X
190128 W	200142 V	210151 V			

### REMARK:

#### IDEAL QUANTITIES

• 4,8,12,20,36,52,105,220,325,400KGS/BATCH

#### MOQ

• 3KGS PER COLOUR

#### SURCHARGE

• 10% SURCHARGE FOR LESS THAN 20KGS PER COLOUR

#### STOCK SERVICE

• ALL COLOURS OF MENLANGE AND SOLID ARE AVAILABLE

FOR SAMPLING IN LANA-BLEND Nm2/28 & Nm2/48

• ALL COLOURS OF MOULINE ARE AVAILABLE FOR SAMPLING

IN LANA-BLEND Nm2/28

• COLOUR CODES WITH "▲" ARE AVAILABLE FOR SAMPLING IN

LANA-BLEND Nm2/36 & Nm2/60

• NO MORE THAN 5KGS PER COLOUR CAN BE SUPPLIED FOR SAMPLING

### 备 注:

#### 最佳染色量

• 4, 8, 12, 20, 36, 52, 105, 220, 325, 400公斤/缸

#### 最小起订量

• 每色3公斤

#### 加价说明

• 20公斤/色及以下加价10%

#### 库存服务

• 以上所有MELANGE和SOLID颜色可提供Nm2/28、Nm2/48 LANA-BLEND样纱服务。

• 以上所有MOULINE颜色可提供Nm2/28 LANA-BLEND样纱服务。

• 带“▲”的色号可提供Nm2/36、Nm2/60 LANA-BLEND样纱服务。

• 样纱每色不超过5公斤。